



# Declaration of Incorporation of Partly Completed Machinery

- in accordance with the Machinery Directive 2006/42/EC Annex II 1B

**1. Name and address of the Manufacturer:**

Porkka Finland Oy  
Ravitie 3  
FIN-15860 HOLLOLA  
Finland

**2. Authorised person to compile the technical documentation / technical file:**

Juha Koikkalainen, Chief Engineer  
Ravitie 3  
FIN-15860 HOLLOLA  
Finland

**3. This declaration of incorporation is issued under the sole responsibility of the Manufacturer.**

**4. Object of the declaration:**

Products:	<b>Prefabricated blast chiller and blast chiller / freezer rooms for professional use</b> to be connected to remote refrigeration (central cooling) systems with refrigerants R744, R452A or compatible, as specified for each product and according to the operational characteristics (temperature limits and allowable pressure) stated in the product data sheets accordingly
Commercial name:	<b>Porkka BC and BC/BF</b>
Models / types:	BC 960, BC/BF 960, BC 990, BC/BF 990, BC 24-100, BC/BF 24-100, BC 48-200, BC/BF 48-200
Serial number:	Available in delivery specific sales documentation or on request from the Manufacturer

**5. Declaration**

The Manufacturer hereby declares that the partly completed machinery designated in Section 4 above on the basis of its design and make and in its version put into circulation - as far as this is possible with regard to the scope of delivery - meets all relevant basic safety and health protection requirements of the EU Machinery Directive 2006/42/EC, including all amendments to it valid at the time of this declaration. Machinery Directive has been applied to this partly completed machinery according to standard EN 60335-1:2012 Annex ZF.

Moreover, we declare that the specific technical documentation for this partly completed machinery was drawn up according to Annex VII part B of the Directive. The Manufacturer commits to transmit relevant information on the partly completed machinery to the national authorities in response to their justified request.

The commissioning of the partly completed machinery remains prohibited until the partly completed machinery is incorporated into the final refrigeration system and its compliance with relevant regulations has been verified.

**6. The object of the declaration described above is in conformity also with the following relevant Union harmonization legislation:**

Electromagnetic Compatibility Directive (EMC) 2014/30/EU,

Restriction of Hazardous Substances Directive (RoHS) 2011/65/EU, including (EU) 2015/863,

Ecodesign Directive (ErP) 2009/125/EC.

The products are also designed and manufactured in accordance with the sound engineering practices of Pressure Equipment Directive (PED) 2014/68/EU.

**7. References to the relevant harmonised standards to which conformity is declared and assessed both in design and production phase by inspection, testing and other trustworthy means:**

MD: EN 60335-1:2012+AC:2014+A11:2014+A13:2017+A15:2021, EN 60335-2-89:2022+A11:2022, EN ISO 12100:2010

EMC: EN 61000-6-1:2007, EN 61000-6-3:2007+A1:2011+AC:2012, EN 61000-3-2:2014, EN 61000-3-3:2013

RoHS: EN IEC 63000:2018

**8. The other technical standards, specifications and regulations used:**

MD: EN IEC 60335-1:2012/A1:2019+A14:2019+A2:2019+A16:2023, EN IEC 60335-1:2024+A11:2024, EN IEC 60335-2-89:2022/AC:2023, EN ISO 20607:2019, EN 62233:2008 (EMF)

Room: SFS-EN 16855-1:2017, SFS-EN 14509:2014, SFS-EN 378-1:2016 Annex D (user safety), (EC) No 852/2004 Annex II (hygiene and temperature)

**9. Signed for and on behalf of:**

Hollola 2024-02-28

Porkka Finland Oy



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Markku Kukkonen, Quality Director, Festivo – Porkka Group